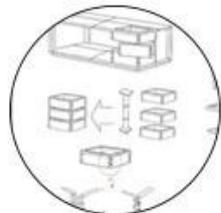


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DESIGN



MATERIAL
SELECTION



CUTTING



DRYING



PACKAGING



PAINING
AND COATING



ASSEMBLY



MACHINING

