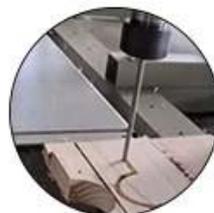


DESIGN



MATERIAL  
SELECTION



CUTTING



DRYING



PACKAGING



PAINING  
AND COATING



ASSEMBLY



MACHINING

